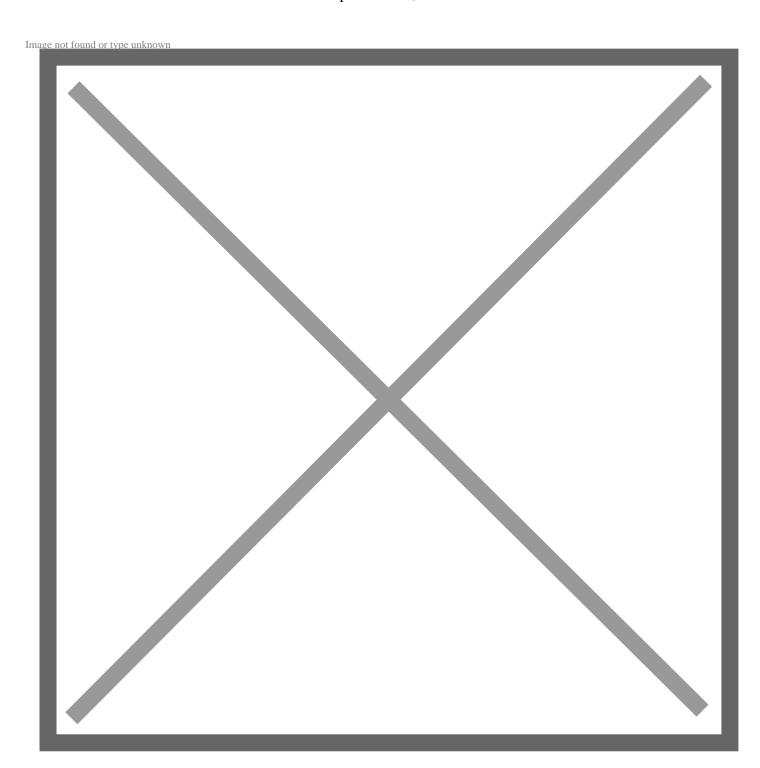
## Toyota Motor Manufacturing Tennessee

September 24, 2024



Toyota Motor Manufacturing Tennessee builds engine blocks for cars, SUVs and trucks assembled in North America. The plant's more than 450-member workforce is responsible for bringing vehicles to life by using aluminum to create thousands of engine blocks and transmission cases and housings every day. Toyota Tennessee produces nearly 2 million engine blocks and more than 1 million transmission cases and housings per year.