

Manufacturing

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Toyota's manufacturing facilities are the heart of all we do. It's where our design, engineering, research and development are realized. Our team has assembled more than 40 million cars and trucks at our 14 manufacturing plants, 15 including our joint venture in Alabama. Located throughout North America are thousands of Toyota's highly skilled and dedicated production and support employees producing component parts and assembling vehicles, all with precision, innovative focus and a customer-first mindset.