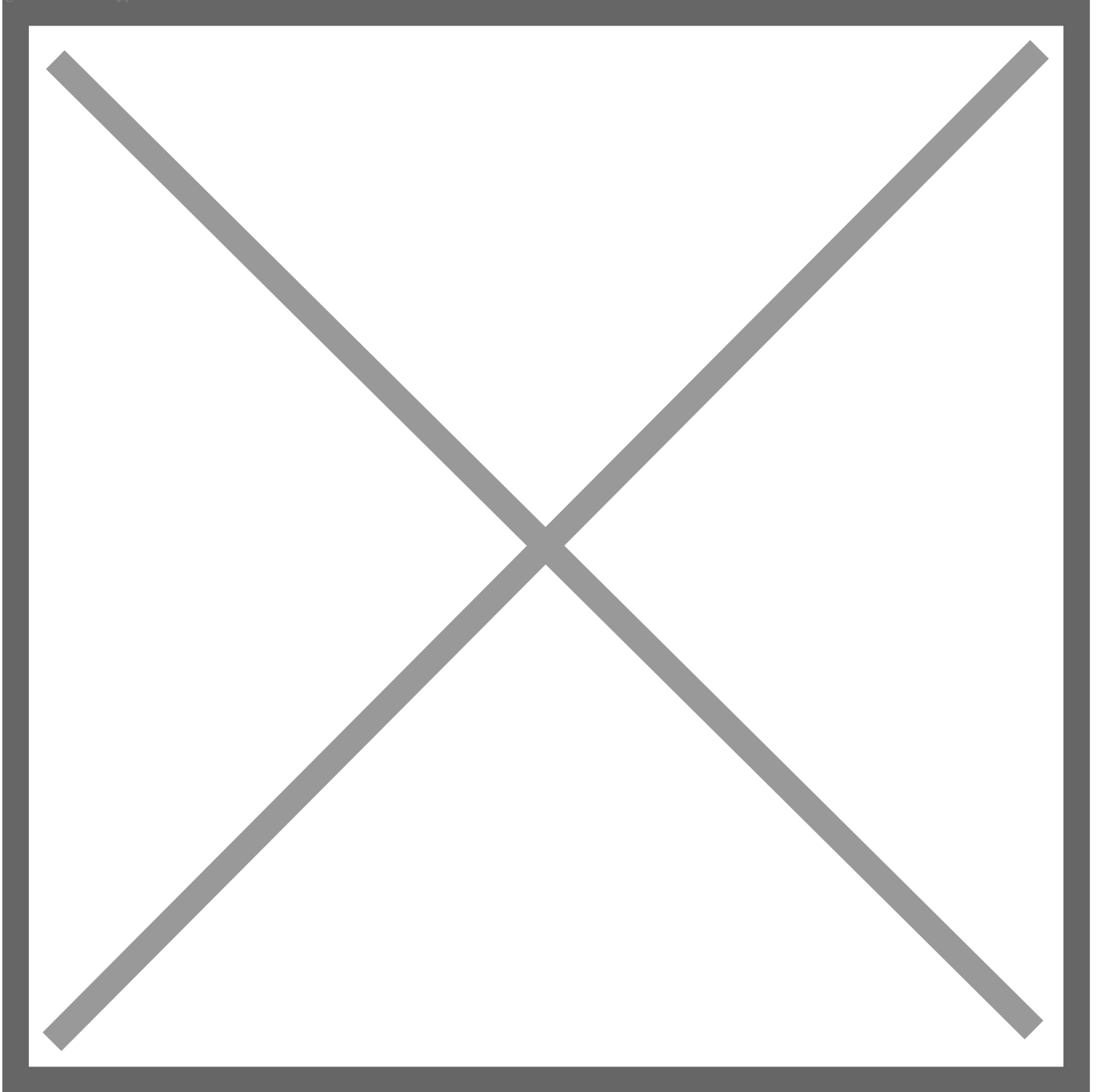


Chapter 2: Industrial Athletes

June 26, 2020

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Under a tight timeline, TMMI trains its team members on assembling the 2020 Highlander, while still producing the 2019 version.