

Toyota Announces North American Production for 2011

January 20, 2012

ERLANGER, Ky. (January 20, 2012) – Toyota Motor Engineering & Manufacturing North America, Inc. (TEMA) announced today North American vehicle production for 2011. TEMA built 1,255,635 vehicles and 1,141,466 engines.

“Despite a challenging year due to the earthquake and tsunami in Japan that caused limited parts availability, Toyota’s team members and supplying partners were able to ramp up production ahead of schedule,” stated Shigeki Terashi, president and COO of TEMA. “This kind of commitment and customer-first spirit will set the stage for growth over the course of the year.”

Toyota produces 12 models in North America: Avalon, Camry, Corolla, Highlander, Matrix, RAV4, Sequoia, Sienna, Tacoma, Tundra, Lexus RX350 and Venza.

In 2011, the following projects were completed:

- Toyota Motor Manufacturing, West Virginia completed an expansion resulting in increased 6 speed automatic transmission production bringing the plant’s total employment to approximately 1,100.
- Toyota Motor Manufacturing, Alabama began 4-cylinder engine production in the fall, resulting in 240 new jobs.
- Toyota Motor Manufacturing, Mississippi began Corolla production in the fall, adding 2,000 jobs.

In 2012, Toyota will:

- Build its 25 millionth vehicle in North America.
- Begin production of the EV RAV4 at its Woodstock, Ontario facility.

2011 Toyota North American Vehicle Production

Manufacturing Site	Model	2010
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	Avalon	40,155
	Camry	253,095
	Camry Hybrid	17,150
	Venza	61,290
	Total	371,690
New United Motor Manufacturing, Inc. (NUMMI)	Corolla	63,319
	Tacoma	27,495
	Total	90,814
Toyota Motor Manufacturing, Indiana, Inc. (TMMI)	Highlander	86,520
	Sequoia	24,685
	Sienna	132,780
	Total	243,985
Toyota Motor Manufacturing Canada, Inc. (TMMC)	Corolla	192,270
	Matrix	33,805

	RX 350	81,618	65,242
	RAV4	151,031	126,031
	Total	458,729	412,822
Toyota Motor Manufacturing, Mississippi, Inc.(TMMMS)	Corolla		–
	Total		–
Toyota Motor Manufacturing de Baja California (TMMBC)	Tacoma		54,055
	Total		54,055
Toyota Motor Manufacturing, Texas, Inc. (TMMTX)	Tacoma		39,750
	Tundra		111,060
	Total		150,810
Subaru Indiana Automotive, Inc. (SIA)	Camry		88,110
	Total		88,110
Total North American Vehicle Production	Grand Total		1,458,217

Toyota's North American vehicle production – five year history:

Year	Vehicle Production	YOY Change
2011	1,255,635	(14%)
2010	1,458,217	18%
2009	1,232,813	(15%)
2008	1,454,958	(13%)
2007	1,671,009	8%

Toyota North American Engine Production
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Manufacturing Site	Engine	2011
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	4-cylinder	242,394
	V6	173,093
	Total	415,487
Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV)*	4-cylinder	282,247
	V6	212,010
	Total	494,257
Toyota Motor Manufacturing, Alabama, Inc. (TMMAL)	4-cylinder	47,572
	V6	81,645
	V8	102,505
	Total	231,722
Total 2011 North American Engine Production	Grand Total	1,141,466

*TMMWV's total 6 speed automatic transmission production for 2011 was 258,869.

In addition to the above mentioned plants, Toyota subsidiary Bodine Aluminum, Inc., in Tennessee and Missouri, casts aluminum parts such as cylinder heads, intake manifolds, engine brackets and engine blocks. TABC, Inc. in Long Beach, California, manufactures truck beds, catalytic converters, stamped and welded parts as well as steering columns. Canadian Autoparts Toyota, Inc. (CAPTIN) in Delta, British Columbia, produces aluminum wheels.

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