

More Than Two Million Toyotas Built in North America in 2015 for the First Time

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ERLANGER, Ky. (Jan. 8, 2016) – 2015 marked record production for Toyota with 2,035,028 vehicles and 1,933,702 engines produced in North America. Key drivers for increased production include low fuel prices, a healthier economy and strong customer demand for Corolla, Camry, RAV4 and Tacoma.

“Our products are a direct reflection of our team members’ dedication and talent,” said Jim Lentz, CEO of Toyota North America. “Each vehicle that rolls off the line is an example of our commitment to safety, quality, value and above all our relentless focus to exceed customers’ expectations.”

2015 production location milestones:

- Kentucky: produced the first “U.S. built” Lexus. A \$360 million investment, the introduction of the ES 350 generated 750 new jobs;
- Texas: began production of the all-new Tacoma in San Antonio;
- Indiana: produced its 4 millionth vehicle;
- Alabama: boosted V6 engine production and built its 4 millionth engine;
- Mississippi: rolled off its 500,000th Corolla;
- Mexico: Toyota’s full assembly plant in Baja California began a three crew/three shift operation to meet increased demand of the all-new Tacoma. In addition, Mazda began production of Scion iA and Yaris in Salamanca, Guanajuato.

2016 marks:

- Anniversaries for Ontario (Cambridge facility turns 30); Kentucky (30), Indiana (20); West Virginia (20), Alabama (15) and Mississippi (5);
- The groundbreaking of Toyota’s 15th state of the art manufacturing facility in Apaseo el Grande, Guanajuato which is scheduled to begin Corolla production in 2019.

Toyota produces 14 models in North America including: Avalon, Camry, Corolla, Highlander, RAV4, Scion iA, Sequoia, Sienna, Tacoma, Tundra, Lexus RX 350, Lexus ES 350, Venza and Yaris; and directly employs nearly 40,000 in the region.

Toyota North American Vehicle Production			
Manufacturing Site	Model	2014	2015
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	Avalon	56,975	56,928
	Avalon Hybrid	15,302	12,159
	Camry	312,909	332,588

Toyota's North American Vehicle Production – five year history:		Camry Hybrid		40,519	32,811
Year	Vehicle Production	40,006	YOY Change	19,094	
2015	2,035,028		2%		
2014	1,985,501		7%		4,088
2013	1,857,695	465,711	5%	457,668	
2012	1,776,243		41%		
2011	1,255,635	Highlander (4%)		177,253	192,905
Toyota Motor Manufacturing, Indiana, Inc. (TMMI)		Highlander Hybrid		5,224	5,422
Toyota North American Engine Production		Sequoia		23,130	22,842
Manufacturing Site		Sienna		143,915	154,478
Engine		Total 2015		349,522	375,647
4-cylinder*		Corolla	11,149	189,314	190,514
V6		Total	107,745	189,314	190,514
*Includes hybrid engine production		Tacoma		105,796	110,911
**TMMV's total 6 speed automatic transmission production for 2015 was 732,164		Total	608,894	130,872	121,999
4-cylinder		Total	442,967	236,668	232,910
In addition to the above mentioned plants, Toyota subsidiary Bodine Aluminum, Inc. in Tennessee and Missouri casts aluminum parts such as cylinder heads, engine brackets and engine blocks. TABC, Inc. in Long Beach, California, produces stamped/welded parts and steering columns. Canadian Autoparts Toyota Inc. (CAPTI) in Delta, British Columbia, produces aluminum wheels.		Camry	93,476	79,843	79,843
Total		Total	605,178	93,476	79,843
4-cylinder		Camry Hybrid	277,530	242,465	252,362
V6		Matrix	209,078	4,913	–
V8		RX 350	55,022	95,455	87,974
Toyota Motor Manufacturing Canada, Inc. (TMMC)		Total	463,163	8,793	8,076
Total 2014 North American Engine Production		Grand Total	1,933,702	226,783	242,311
		RAV4 Hybrid		1,002	–
		Total		579,411	590,723
Toyota Motor Manufacturing de Baja California (TMMBC)		Tacoma		71,399	82,328
		Total		71,399	82,328
Mazda Motor Manufacturing de Mexico S.A. de C.V. (MMVO)		Scion iA / Toyota Yaris		–	25,395
		Total		–	25,395
Total North American Vehicle Production		Grand Total		1,985,501	2,035,028