Toyota Production in North America Exceeds 2 Million Again in 2016

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Erlanger, Ky. (Jan. 19, 2017) – In 2016, Toyota achieved another record year of North American vehicle production with 2,124,608 vehicles built at its North American vehicle assembly plants. Production volume was up 4.4 percent over the previous year total of 2,035,028 vehicles.

Toyota's total vehicle production in North America since 1986 has reached more than 30 million. Key drivers of this year's increased production include low fuel prices, continued stability in the overall economy and strong customer demand for trucks and SUVs.

"Our success is driven by the talent and dedication of the men and women who manufacture our products here in the U.S.," said Jim Lentz, CEO of Toyota Motor North America (TMNA). "Every part and every vehicle that rolls off the line reflects our commitment to safety, quality, value, and, above all, our passion for exceeding customer expectations."

Toyota marked milestone anniversaries in 2016 for the following manufacturing facilities:

- Cambridge, Ontario – 30 years
- Georgetown, Kentucky – 30 years
- Princeton, Indiana – 20 years
- Buffalo, West Virginia – 20 years
- Huntsville, Alabama – 15 years

The company also broke ground for its 15th, state-of-the-art manufacturing facility in Apaseo el Grande, Guanajuato in November; the new plant is scheduled to begin Corolla production in 2019.

Toyota produces 13 models in North America including: Avalon, Camry, Corolla, Highlander, RAV4, Sequoia, Sienna, Tacoma, Tundra, Lexus RX 350, Lexus ES 350, Yaris and Yaris iA. Toyota directly employs more than 44,000 people.

Toyota North American Vehicle Production			
Manufacturing Site	**Model**	**2016**	**2015**
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	Avalon	43,800	56,928
	Avalon Hybrid	7,098	12,159
	Camry	366,302	332,588
	Camry Hybrid	34,157	32,811
	Venza	5,821	19,094
	ES 350	43,588	4,088

Total	**500,766**	**457,668**	
Toyota Motor Manufacturing, Indiana, Inc. (TMMI)	Highlander	222,578	192,905
	Highlander Hybrid	6,935	5,422
	Sequoia	20,441	22,842
	Sienna	151,905	154,478
	Total	**401,859**	**375,647**
Toyota Motor Manufacturing, Mississippi, Inc. (TMMMS)	Corolla	182,025	190,514
	Total	**182,025**	**190,514**
Toyota Motor Manufacturing, Texas, Inc. (TMMTX)	Tacoma	127,884	110,911
	Tundra	133,767	121,999
	Total	**261,651**	**232,910**
Subaru Indiana Automotive, Inc. (SIA)	Camry	35,945	79,843
	Total	**35,945**	**79,843**
Toyota Motor Manufacturing Canada, Inc. (TMMC)	Corolla	237,553	252,362
	RX 350	105,887	87,974
	RX 350 Hybrid	7,931	8,076
	RAV4	250,345	242,311
	Total	**601,716**	**590,723**
Toyota Motor Manufacturing de Baja California (TMMBC)	Tacoma	97,145	82,328
	Total	**97,145**	**82,328**
Mazda Motor Manufacturing de Mexico S.A. de C.V. (MMVO)	Toyota Yaris / Yaris iA	43,501	25,395
	Total	**43,501**	**25,395**
Total Vehicle Production	**Grand Total**	**2,124,608**	**2,035,028**

Toyota North American Engine Production in 2016		
Manufacturing Site	**Engine**	**2016**
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	4-cylinder*	409,680
	V6	210,058
	Total	**619,738**
Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV)**	4-cylinder	421,428
	V6	241,457
	Total	**662,885**
Toyota Motor Manufacturing, Alabama, Inc. (TMMAL)	4-cylinder	281,527
	V6	266,193
	V8	154,297
	Total	**702,017**
Total Engine Production	**Grand Total**	**1,984,640**

**Includes hybrid engine production*

***TMMWV's total 6 speed automatic transmission production for 2016 was 626,762.*

Note: Toyota subsidiaries Bodine Aluminum, Inc., in Tennessee and Missouri, casts aluminum engine blocks, cylinder heads, and engine brackets; Toyota Auto Body California (TABC), Inc., in Long Beach produces stamped/welded parts and steering columns; and Canadian Auto Parts Toyota, Inc. (CAPTIN) in Delta, British Columbia makes aluminum wheels; all produce components in North America but are not included in the annual production figures.