Toyota Production in North America Nearly 2 Million in 2017

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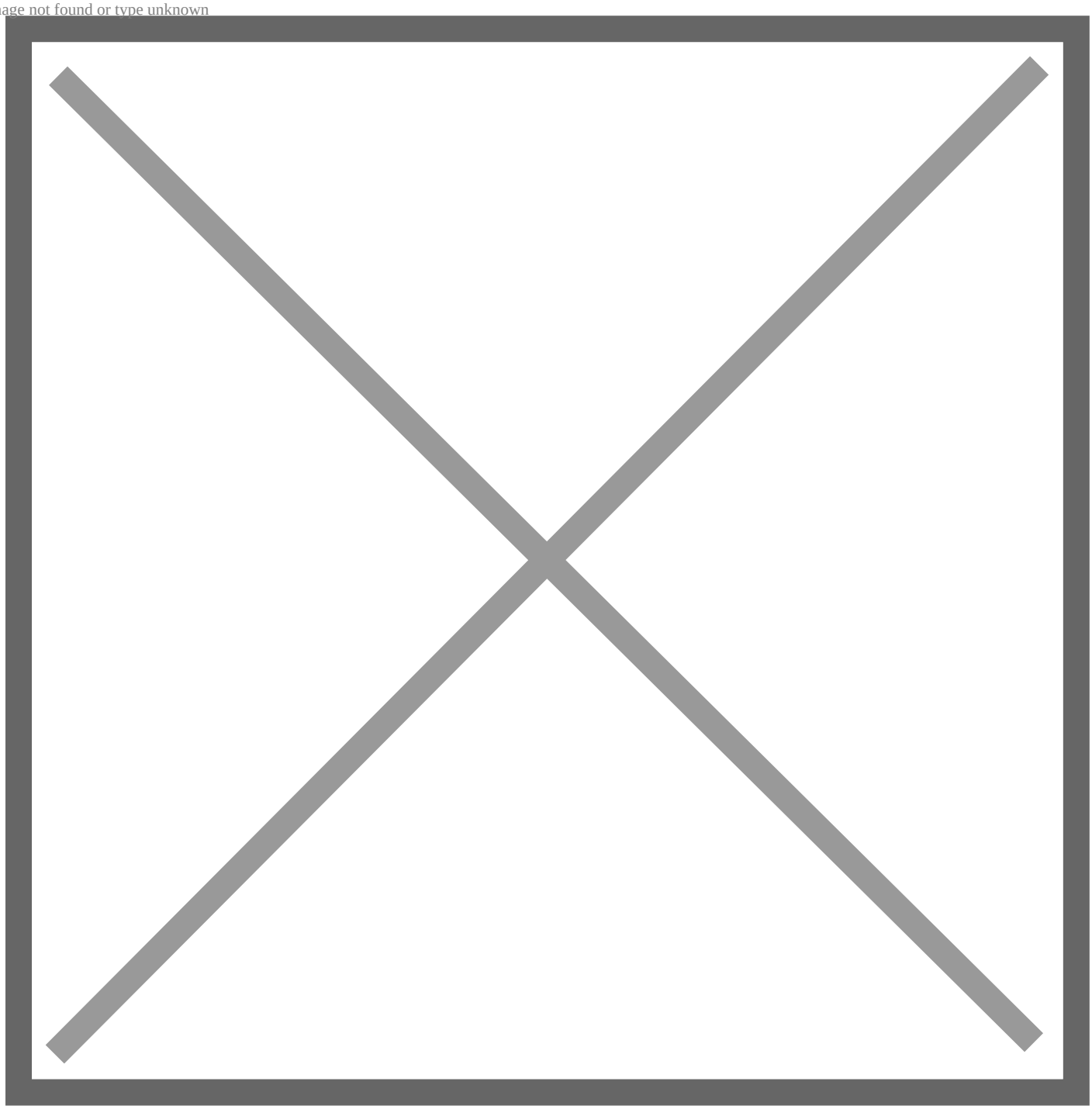

PLANO, Texas (Jan. 16, 2018) – In 2017, Toyota built 1,983,723 vehicles at its North American vehicle assembly plants. Production volume was down slightly from the previous year total of 2,124,608 vehicles.

Toyota's total vehicle production in North America since 1986 has reached nearly 32 million. Key drivers of this year's production include low fuel prices, continued stability in the overall economy and strong customer demand for trucks and SUVs.

"Every part and every vehicle that rolls off the line reflects our commitment to safety, quality, value, and, above all, our passion for exceeding customer expectations," said Jim Lentz, CEO of Toyota Motor North America (TMNA). "Our ongoing success is due to the hard work and dedication of team members at our 14 manufacturing plants in North America."

Toyota will be adding its 15th manufacturing plant with the Jan. 10, 2018, announcement of a joint manufacturing plant with Mazda, scheduled to open in Huntsville, Alabama, in 2021.

Milestones in 2017 include Toyota Motor Manufacturing, Mississippi, which celebrated its 10th anniversary of production with the line-off of the 1 millionth Corolla.

Earlier this year, Toyota announced a $1.33 billion investment at Toyota Motor Manufacturing, Kentucky (TMMK) for Toyota New Global Architecture (TNGA) improvements and other makeovers that will modernize and streamline the production process.

Toyota also made a $373.8 million investment in five U.S. manufacturing plants that will support production of its first American-made hybrid powertrain and to implement TNGA at its Toyota Motor Manufacturing, Alabama, (TMMAL) plant. The investments include:

- Production of hybrid transaxles at Toyota Motor Manufacturing, West Virginia, ($115.3M)
- Expansion of 2.5-liter engine capacity at TMMK ($120.96M)
- Increased production of 2.5-liter engine blocks at Bodine's Troy, Missouri, plant ($17.05M)
- Production of hybrid transaxle cases and housing, 2.5-liter engine blocks at Bodine's Jackson, Tennessee, facility ($14.5M)
- Comprehensive upgrade at TMMAL to enable it to build engines that complement TNGA ($106M)

Toyota produces 13 models in North America including: Avalon, Camry, Corolla, Highlander, RAV4, Sequoia, Sienna, Tacoma, Tundra, Lexus RX 350, Lexus ES 350, Yaris and Yaris iA. Toyota directly employs more than 46,500 people.

Toyota North American Vehicle Production			
Manufacturing Site	**Model**	**2017**	**2016**
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	Avalon	34,149	43,800
	Avalon Hybrid	5,485	7,098
	Camry	316,272	366,302
	Camry Hybrid	22,990	34,157
	Venza	0	5,821
	ES 350	41,657	43,588
	Total	**420,553**	**500,766**

Toyota Motor Manufacturing, Indiana, Inc. (TMMI)	Highlander	255,612	222,578
	Highlander Hybrid	19,150	6,935
	Sequoia	11,871	20,441
	Sienna	125,805	151,905
	Total	**412,438**	**401,859**
Toyota Motor Manufacturing, Mississippi, Inc. (TMMMS)	Corolla	163,832	182,025
	Total	**163,832**	**182,025**
Toyota Motor Manufacturing, Texas, Inc. (TMMTX)	Tacoma	129,955	127,884
	Tundra	136,768	133,767
	Total	**266,723**	**261,651**
Toyota Motor Manufacturing Canada, Inc. (TMMC)	Corolla	210,073	237,553
	RX 350	104,750	105,887
	RX 350 Hybrid	9,079	7,931
	RAV4	247,633	250,345
	Total	**571,535**	**601,716**
Toyota Motor Manufacturing de Baja California (TMMBC)	Tacoma	104,622	97,145
	Total	**104,622**	**97,145**
Mazda Motor Manufacturing de Mexico S.A. de C.V. (MMVO)	Toyota Yaris / Yaris iA	44,020	43,501
	Total	**44,020**	**43,501**
Total Vehicle Production	**Grand Total**	**1,983,723**	**2,124,608**

Toyota North American Engine Production in 2017		
Manufacturing Site	**Engine**	**2017**
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	4-cylinder*	198,486
	V6	215,001
	Total	**413,487**

Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV) **	4-cylinder	457,974
	V6	255,943
	Total	**713,917**
Toyota Motor Manufacturing, Alabama, Inc. (TMMAL)	4-cylinder	269,755
	V6	274,779
	V8	149,295
	Total	**693,829**
Total Engine Production	**Grand Total**	**1,821,233**

**Includes hybrid engine production*
***TMMWV's total 6 speed automatic transmission production for 2017 was 329,962.*

Note: Toyota subsidiaries Bodine Aluminum, Inc., in Tennessee and Missouri, casts aluminum engine blocks, cylinder heads, and engine brackets; Toyota Auto Body California (TABC), Inc., in Long Beach produces stamped/welded parts and steering columns; and Canadian Auto Parts Toyota, Inc. (CAPTIN) in Delta, British Columbia makes aluminum wheels; all produce components in North America but are not included in the annual production figures.