

Toyota Production in North America Nearly 2 Million in 2018

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PLANO, Texas (Jan. 28, 2019) – In 2018, Toyota built 1,928,979 vehicles at its North American vehicle assembly plants. Since 1986, Toyota’s total vehicle production in North America has reached more than 38 million.

Toyota’s philosophy is to build where we sell and buy where we build. Positive economic factors such as low fuel prices, continued stability in the overall economy and strong customer demand for trucks and SUVs were all key drivers for 2018 production.

“Every part and every vehicle that rolls off the line reflects our commitment to safety, quality, value and, above all, our passion for exceeding customer expectations,” said Chris Reynolds, chief administrative officer, Manufacturing and Corporate Resources, Toyota Motor North America. “Our ongoing success is due to the hard work and dedication of team members at our 14 manufacturing plants in North America.”

Toyota’s 15th manufacturing plant, a joint venture with Mazda, is scheduled to open in Huntsville, Alabama, in 2021.

2018 Milestones

In 2018, five of the company’s 10 U.S. manufacturing plants continued to roll out a \$373.8 million hybrid powertrain investment announced in 2017. The investment also included the implementation of the company’s Toyota New Global Architecture ([TNGA](#)) at the Toyota Motor Manufacturing, Alabama, plant.

Other aspects of the investment include:

- Production of hybrid transaxles at Toyota Motor Manufacturing, West Virginia
- Expansion of 2.5-liter engine capacity at Toyota Motor Manufacturing, Kentucky
- Increased production of 2.5-liter engine blocks at Bodine’s Troy, Missouri, plant
- Production of hybrid transaxle cases and housing, 2.5-liter engine blocks at Bodine’s Jackson, Tennessee, facility

Continuing investments also were under way at: Toyota Motor Manufacturing, Indiana, which is implementing a \$600 million TNGA investment to increase production of the Highlander; and Toyota Motor Manufacturing, Kentucky, where \$1.33 billion is earmarked for TNGA upgrades and an all-new paint shop.

Other achievements:

- Bodine’s plant in Jackson, Tennessee, celebrated its 15th anniversary in September.
- Toyota Motor Manufacturing, San Antonio, celebrated its 15th anniversary in October.
- Ground breaking on Toyota’s \$1.6 billion joint venture plant with Mazda in Alabama. The plant will have a capacity of 300,000 and employ 4,000. (Toyota’s investment is \$800 million, with plans to build 150,000 Corolla.)
- JD Power Plant Quality Awards: Toyota Motor Manufacturing, Cambridge North, Ontario, Canada (Corolla line) received the “Gold” JD Power Plant Award for Initial Quality, along with Toyota Motor Manufacturing, Kentucky (Lexus ES line), representing TMMK’s 14th JD Power Plant Quality Award. Additionally, Toyota Motor Manufacturing, Cambridge South, Ontario, Canada, (Lexus RX line) received a “Bronze” JD Power Plant Award as well as Toyota Motor Manufacturing, Indiana, for its Highlander and Sequoia line.

Toyota produces 13 models in North America including: Avalon, Camry, Corolla, Highlander, RAV4, Sequoia, Sienna, Tacoma, Tundra, Lexus RX 350, Lexus ES 350, Yaris and Yaris iA. Toyota directly employs more than 47,000 people.

Toyota North American Vehicle Production			
Manufacturing Site	Model	2018	2017
Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)	Avalon	27,154	34,149
	Avalon Hybrid	7,741	5,485
	Camry	323,801	316,272
	Camry Hybrid	27,848	22,990
	ES 350	43,680	41,657
	Total	430,224	420,553
Toyota Motor Manufacturing, Indiana, Inc. (TMMI)	Highlander	275,758	255,612
	Highlander Hybrid	17,331	19,150
	Sequoia	12,548	11,871
	Sienna	116,757	125,805
	Total	422,394	412,438
Toyota Motor Manufacturing, Mississippi, Inc. (TMMMS)	Corolla	136,108	163,832
	Total	136,108	163,832
Toyota Motor Manufacturing, Texas, Inc. (TMMTX)	Tacoma	123,338	129,955
	Tundra	129,551	136,768
	Total	252,889	266,723
Toyota Motor Manufacturing Canada, Inc. (TMMC)	Corolla	188,910	210,073
	RX 350	81,829	104,750
	RX 350 Hybrid	15,183	9,079
	RAV4	211,432	247,633
	Total	497,354	571,535
Toyota Motor Manufacturing de Baja California (TMMBC)	Tacoma	156,335	104,622
	Total	156,335	104,622
Mazda Motor Manufacturing de Mexico S.A. de C.V. (MMVO)	Toyota Yaris / Yaris iA	33,675	44,020
	Total	33,675	44,020
Total Vehicle Production	Grand Total	1,935,230	1,983,723

Toyota North American Engine Production in 2018		
Engine	2018	
4-cylinder*	313,367	
V6	217,528	
Total	530,895	
Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV)*	4-cylinder	356,681
	V6	256,894
	Total	613,575
Toyota Motor Manufacturing, Alabama, Inc. (TMMAL)	4-cylinder	208,225
	V6	265,031
	V8	142,307
	TNGA	13,823
	Total	629,386
Total Engine Production	Grand Total	1,773,856

* TMMWV's total 4- and 6- speed automatic transmission production for 2018 was 358,243.

Additional wholly owned Toyota manufacturing facilities include: Bodine Aluminum, Inc., in Tennessee and Missouri, casts aluminum engine blocks, cylinder heads, and engine brackets; Toyota Auto Body California (TABC), Inc., in Long Beach produces stamped/welded parts and steering columns; and Canadian Auto Parts Toyota, Inc. (CAPTIN) in Delta, British Columbia, makes aluminum wheels; all produce components in North America but are not included in the annual production figures.